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		APPROVED BY BIJU K PAUL	
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PRELIMINARY

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1. OCTIS PLUG KIT ASSEMBLY - SFP

AFCI SFP Plug kit Part Number 10135746-101LF (Transceiver and LC Duplex cable are excluded from the kit)



2. <u>OBJECTIVE</u>

This specification provides information and requirements for customer application of the OCTIS SFP plug kit assembly. It is intended to provide general guidance for application process development. It should be recognized that no single process will work under all customer applications and that customers should develop processes to meet individual needs. However, if the process varies greatly from the recommended one, AFCI cannot guarantee acceptable results.

3. <u>SCOPE</u>

This specification provides information and requirements on the assembly of the OCTIS SFP plug kit (AFCI part number: 10135746-101LF) at customer premises.

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4. <u>GENERAL</u>

This document is a general application guide. If there is a conflict between the product drawings and this specification, the drawings take precedence.

5. DRAWINGS AND APPLICABLE DOCUMENTS

AFCI product drawings and specifications are available by accessing the AFCI website or contacting the AFCI Technical Service. In the event of a conflict between this specification and the product drawing, the drawing takes precedence. Customers should refer to the latest revision level of AFCI product drawings for appropriate product details.

- Product Specification GS-12-1141 (SFP+ board connector)
- Application specification GS-20-0385 (SFP+ board connector)
- SFP Board connector Part Number 10122424-X01LF
- SFP Board connector cage Part number- 10133694-101LF
- SFP Plug kit Part Number 10135746-101LF

6. APPLICATION REQUIREMENTS

- Plug kit supplied by AFCI
- Standard LC Duplex cable assembly and SFP/SFP+ transceiver module.

7. PIECE PARTS

Necessary piece parts and sub assemblies to make OCTIS SFP plug kit assembly is shown below:

7.1 Parts supplied in Octis SFP field terminable plug kit.

 Housing subset kit
 Holder subset kit
 Plug cap

 Image: Copyright FCl Porm E-334 Rev F
 Image: Copyright FCl Porm E-334
 Image: Copyright FCl Rev F
 Image: Copyright FCl Rev F

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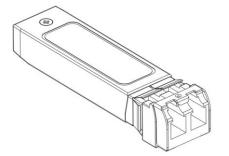
• Rubber gland selection

ΦD*	Recommended gland size
From 4.8 min to 5.8 Max	"Φ6"
From 5.8 min to 6.8 Max	"Φ7"
From 6.8 min to 7.8 Max	"Φ8"
From 7.8 min to 8.8 Max	"Ф9"
From 8.8 min to 9.8 Max	"Φ10"
From 10.3 min to 11.3 Max	"Φ11.5"

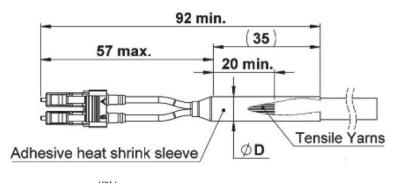
*Cable diameter under the gland. If the cable has a sleeve, the diameter over the sleeve should be considered The tolerances of ΦD should be taken into account to make sure it is always within the specified range

7.2 Other parts required for the plug - cable assembly

A. SFP/SFP+ Transceiver module



B. LC duplex connector cable assembly



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Fan out dimensions

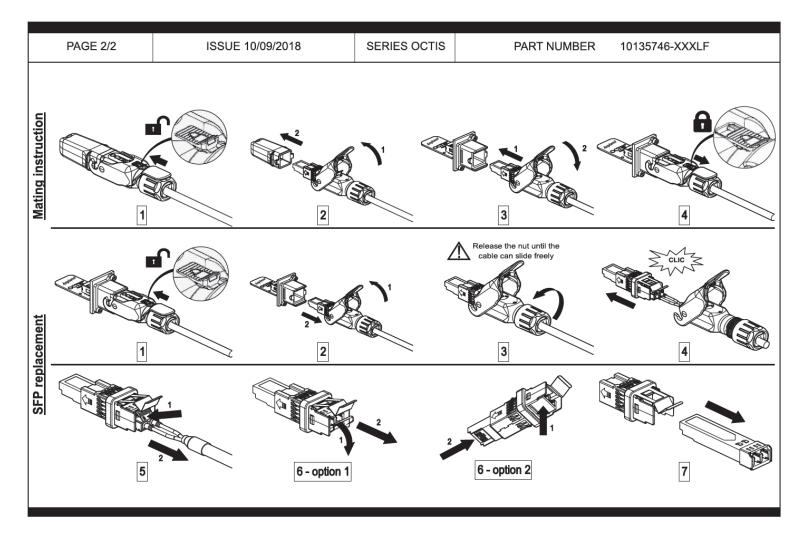
8. <u>APPLICATION PROCEDURE</u>

8.1 Assembly instruction

PAGE 1/2	ISSUE 10/09/2018	SERIES OCTIS	PART NUMBER 10	0135746-XXXLF
Adhesive heat shrink sleeve 20 Adhesive heat shrink sleeve 20 From 4.8 min to 5.8 Max From 5.8 min to 7.8 Max From 6.8 min to 7.8 Max From 7.8 min to 8.8 Max From 7.8 min to 8.8 Max	Clard size is written on the do? d? d? to? t1.5*			ntation sceiver
CLIC CLIC CLIC CLIC CLIC CLIC CLIC CLIC	Align two marks		6	7
		21mm on flats 2 to 2.5 N.m		

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8.2 Mating instruction and SFP replacement



Note: User instruction will be available in Octis plug kit

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9. <u>REVISION RECORD</u>

REV	PAGE	DESCRIPTION	EC #	DATE
A	All	NEW DOCUMENT	-	10/31/201 6
В	All	Correcting assembly instructions	ELX-I-32723-1	02/19/201 9